MEMDOS E/DX
Motor-driven Diaphragm Dosing Pump

EN 02 Operation manual
Read this operation manual before start-up!
To be retained for future reference.
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1. General and Safety Instructions

1.1 General
This operation manual contains basic instructions to be followed during installation, operation and maintenance. It is therefore essential for the assembler and the responsible personnel/operator to read this operation manual before installation and start-up, and it must remain available at the place of installation at all times.

Besides the general safety instructions in this “Safety” section, the special safety instructions inserted in the other sections are also to be followed.

1.2 Identification of safety instructions in this operation manual
Disregarding the safety instructions in this operation manual may cause danger to persons, the environment and the system. Safety instructions are identified by the following symbols:

**DANGER!**
Indicates an immediate danger.
Failure to follow this instruction will lead to death or extremely serious injuries.

**WARNING!**
Indicates a potentially hazardous situation. Failure to follow this instruction can lead to death or extremely serious injuries.

**CAUTION!**
Indicates a potentially hazardous situation. Failure to follow this instruction can lead to minor injuries or damage to property.

**ATTENTION!** or **NOTICE!**
Failure to follow these safety instructions may endanger the machine and its functions.

**IMPORTANT!**
This indicates additional information that makes work easier and ensures trouble-free operation.

Information attached directly to the dosing pump, such as
- cable markings
- markings for fluid connections
must be followed without fail and must remain fully legible at all times.

1.3 Personnel qualifications and training
The personnel employed for operation, maintenance, inspection, and installation must be suitably qualified for this work. The responsibilities, areas of competence and personnel supervision must be clearly defined by the operating company. Personnel who do not have the required know-how must be duly trained and instructed. If necessary, this can also be done by the manufacturer/supplier on behalf of the operating company. In addition, the operating company must ensure that the personnel are fully familiar with, and have understood the contents of this operation manual.

1.4 Important safety instructions
When installing and using this electrical device, basic safety precautions should always be followed, including the following:

**ATTENTION!**
Read and follow all instructions! Keep this operation manual for future reference!

**WARNING!**
To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.
WARNING!
Risk of electric shock. Connect the device only to a SCHUKO socket outlet protected by a ground fault circuit interrupter (GFCI). Contact a qualified electrician if you are uncertain whether the socket is protected by a GFCI.
Do not bury the cable. Fix the cable to minimise possible damage due to lawn mowers, hedge trimmers, and other equipment.

WARNING!
To reduce the risk of electric shock, replace the cable immediately if damaged.

WARNING!
To reduce the risk of electric shock, do not use an extension cable to connect the device to the power supply; use an appropriately located outlet socket.

1.5 Hazards due to failure to follow safety instructions
Failure to follow the safety instructions may endanger not only persons, but also the environment and the device. Failure to follow the safety instructions may invalidate any damage claims.

The following hazards in particular may result:
- failure of major equipment functions
- failure of required maintenance and repair methods
- danger to persons due to electrical, mechanical and chemical effects
- danger to the environment due to leakage of hazardous substances

1.6 Safety-conscious working
The safety instructions contained in this operation manual must be observed. The operating company is responsible for ensuring compliance with local safety regulations. Faults that may affect safety must be repaired immediately!

1.7 Safety instructions for the operating company/operator
Leakages of dangerous substances (e.g. aggressive, toxic), for example due to a broken diaphragm, must be suitably drained away so that they do not cause danger to persons or the environment. Statutory regulations must be observed.

Dangers due to electric current must be prevented (for further details, refer to the VDE\(^1\) regulations and regulations of the local power supply companies).

\(^1\) German Association for Electrical, Electronic & Information Technologies

Separate regulations must be observed if the MEMDOS E is operated in areas with a potentially explosive atmosphere. The operating company must determine the explosion hazard (area classification) and select the appropriate equipment. Further information can be found in paragraph 7.1 (Installation), paragraph 7.4 (Electrical connection) and section 13 (Explosion-proof dosing pumps).

1.8 Safety instructions for inspection, maintenance and installation work
The operating company must ensure that all maintenance, inspection and installation work is undertaken by authorised and duly qualified personnel, who have studied this operation manual.

Any work on the machine must only be carried out after it has been brought to a complete stop. Always follow the procedure specified in the operation manual for shutting down the dosing pump/system.

Dosing pumps or systems which convey hazardous media must be decontaminated.

All safety and protective equipment must be re-attached and activated immediately after the work has been completed.
CAUTION!
Particular care must be taken when repairing the MEMDOS E if used in areas with a potentially explosive atmosphere. Due to the risk of sparking, care must be taken to prevent metal parts or tools knocking against one another. When repairing, it is better to move the dosing pump out of the area with a potentially explosive atmosphere.

The instructions given in paragraph 7.2 “Installation location” and section 9 “Start-up” must be observed before start-up.

1.9 Unauthorised modification and production of spare parts
The device may only be modified or converted in consultation with the manufacturer. Use only the manufacturer’s spare parts and accessories. Otherwise the warranty is invalidated.

1.10 Inadmissible operating practices
Any methods of operation other than those described in section 2 “Proper use” are not permitted, and will cancel any manufacturer liability under the warranty.

1.11 Dosing of chemicals

CAUTION!
When working on dosing systems, the local accident prevention regulations must be observed and the specified personal protective equipment must be worn. The following standard protective clothing is recommended, depending on the hazardousness of the metered medium:

Protective clothing  Protective gloves  Protective goggles

All persons responsible for assembly and maintenance of piping, hoses and accessories should wear this protective equipment.

Before working on the dosing pump and system, disconnect it from the mains supply and prevent it from being switched on.

CAUTION!
Any chemical still present in the dosing head may spray out when the power supply is reconnected. This may lead to chemical or other burns to the face and hands. Dosing lines must always be connected before switching on again.

The chemical resistance of the construction materials in the pump must be verified before dosing aggressive media!

The pump dosing head and the system connections and lines may be under pressure. Working on the dosing system requires special safety precautions and is allowed only for suitably trained personnel:

CAUTION!
Chemical may spray out. This may lead to chemical or other burns. Always release the pressure before starting work on the dosing pump.

Before working on the dosing head, valves and connections, flush the dosing pump with a harmless medium (water in most cases), to avoid unintentional contact with the metered medium.

WARNING!
Never look into the open end of a clogged line or valve. Chemical may flow out unexpectedly and cause chemical or other burns to face and hands.

Before start-up, all screw connections must be inspected for correct tightness and leak-tightness, and must be re-tightened using an appropriate tool if necessary.
CAUTION!
If connections at the dosing head are loosened during operation, for venting or other reasons, leaking chemical must be removed properly. This is the only way to avoid health hazards due to chemicals, and chemical corrosion of the dosing pump. Leaking chemical may also damage the diaphragm at its mounting edge.

ATTENTION!
If changing the chemical, check the materials in the pump and other system parts for chemical resistance. If there is a danger of chemical reaction between the different media, clean thoroughly beforehand.

IMPORTANT!
To operate the pump, mount the fan cowl in order to ensure sufficient cooling of the motor.

DANGER!
Fire hazard. Shock wave: parts may fly off and cause fatal injury. MEMDOS DX must never be used in areas with a potentially explosive atmosphere.

CAUTION!
Under certain operating conditions, the drive motor of the DX version might heat up considerably. This may cause burns to the hands. To avoid unintentional contact, provide an appropriate safety device.

WARNING!
Lethal voltage!
Adjustment work inside the ATE servomotor (optional for MEMDOS E) must be carried out carefully. Connections and internal limit switches might be live. Additional limit switches might be live even when the auxiliary voltage is switched off (ATE servomotor). After installation work on the ATE servomotor, or before start-up, re-attach the cover.

1.12 Transportation
No special devices are required for transportation of the dosing pumps. However, it is advisable to choose a transport method appropriate for the weight of the dosing pumps (e.g. transport trolley). If transporting with the oil drained, the dosing pump should preferably be placed in the horizontal position. Otherwise, stability must be ensured by screwing it onto the transport frame.

1.13 Scope of delivery
IMPORTANT!
Carefully unpack the dosing pump and any accompanying accessories ordered, so that small parts are not left inside the packaging. Compare the delivery content with the delivery note immediately. If there are any discrepancies, find out the cause.

The following are part of the scope of delivery:
- MEMDOS dosing pump
- Suction and discharge side connections
- Gear oil
- 2x cables (for MEMDOS DX)
- Operation manual
- ATE servomotor (optional)
- Separate fan (optional)
2. General

2.1 Proper use

The device is intended for the following purpose only: the conveying and dosing of chemicals. Operating safety is guaranteed only if the device is used for its intended purpose. Use for any other purpose is not permitted and will cancel any liability under the warranty. The operating conditions described in section 5 “Technical Data” must be observed!

2.2 Structure of the dosing pump

1. Dosing head
2. Suction side valve
3. Discharge side valve
4. Drain pipe
5. Stroke length adjustment
6. Stroke length adjustment lock
7. Motor terminal box (MEMDOS E power supply)
8. Oil inlet
9. Oil outlet
10. Control unit (MEMDOS DX)
11. Operating panel with display
12. "External switch-off" contact
13. "Level input" contact
14. "External control" contact
15. Power supply (MEMDOS DX)
16. Motor connection
17. Warning alarm relay
3. Function

Motor-driven diaphragm dosing pumps of the MEMDOS series are used in industry in the process engineering sector, and in water treatment and wastewater processing.

The MEMDOS E and MEMDOS DX are available in two overall sizes:

- **Size 1:** max 160 l/h delivery capacity
- **Size 2:** max 380 l/h delivery capacity

**MEMDOS E**

The MEMDOS E is used where no control is required for constant dosing. In this case, the power supply is connected directly to the motor terminal box. To adapt the dosing capacity, either the stroke length can be adjusted manually from 0 to 100%, or the motor speed can be controlled by means of a separate frequency converter. The MEMDOS E is optionally available with electric remote adjustment of the stroke length (ATE).

The MEMDOS E can be operated in Zone 1 hazardous areas if the corresponding drive is taken into consideration. Further information can be found in section 12.

**MEMDOS DX**

The "smart" MEMDOS DX is used where the dosing pump is to be integrated in controls or control circuits. The MEMDOS DX allows adaptation to a large variety of different control signals and system monitoring equipment. The signals required for external activation of the dosing pump can be from simple potential-free closing contacts of water meters or controllers, or analogue 0/4...20 mA signals. For contact actuation (pulse control), the stroke frequency can be adapted by division or multiplication. For internal operation (own stroke), the dosing pump can be adjusted continuously between 0 and max. 142 strokes/min, depending on version.

**Principle of operation**

The dosing pump consists of the following components:

1. **Diaphragm**
2. **Diaphragm rod**
3. **Return spring for suction stroke**
4. **Tappet plate**
5. **Drive eccentric**
6. **Stroke limit eccentric**

Like the roller bearings, the worm gear set of the single-speed gear runs in an oil bath. Dosing takes place when movement of the drive eccentric causes movement of the diaphragm rod. The suction stroke is produced by the return movement due to spring force. Stroke length is adjusted by limiting the tappet return movement using a manually adjustable eccentric disc as the end stop (stroke limiting eccentric). The adjustment range is from 0 to 100%.
4. Dimensional drawings

Dimensional drawing MEMDOS E/DX 4..0.156

<table>
<thead>
<tr>
<th>E/DX</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Connection</th>
<th>L</th>
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<td>118</td>
<td>95</td>
<td>222</td>
<td>6/12</td>
<td>13</td>
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<tr>
<td>75, 76</td>
<td>153</td>
<td>104</td>
<td>234</td>
<td>ø 16 internal</td>
<td>17</td>
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<tr>
<td>110...156</td>
<td>246</td>
<td>117</td>
<td>259</td>
<td>ø 16 internal</td>
<td>22</td>
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</tbody>
</table>

All dimensions in mm

Dimensional drawing MEMDOS E 4..0.156 ATE

Dimensional drawing MEMDOS E 4..0.156 ATE
**Dimensional drawing MEMDOS E/DX 160...380**

<table>
<thead>
<tr>
<th>Type</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>L*</th>
<th>D with ATEX motor</th>
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<tr>
<td>E 160...0.260</td>
<td>278</td>
<td>148</td>
<td>317</td>
<td>469 approx.</td>
<td>22</td>
<td>632</td>
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<tr>
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<td>278</td>
<td>148</td>
<td>317</td>
<td>486 approx.</td>
<td>22</td>
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<tr>
<td>E 300...380</td>
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<td>153.5</td>
<td>320</td>
<td>469 approx.</td>
<td>22</td>
<td>632</td>
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<td>DX 300...380</td>
<td>318</td>
<td>153.5</td>
<td>320</td>
<td>486 approx.</td>
<td>22</td>
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</table>

* Dimension L for glue-in connection, internal ø 20, all dimensions in mm

**Dimensional drawing MEMDOS E 160...380 ATE**
5. Technical data

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<td>Power output DX (1–)</td>
<td>W</td>
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<table>
<thead>
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<td>Stroke frequency</td>
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<td>Suction lift</td>
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<td>Weight Plastic</td>
<td>E kg</td>
<td>17.0</td>
<td>19.0</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DX kg</td>
<td>24.0</td>
<td>26.0</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Weight Stainless steel</td>
<td>E kg</td>
<td>26.0</td>
<td>32.0</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DX kg</td>
<td>33.0</td>
<td>39.0</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1) Special sizes for 60 Hz operation. Delivery capacity and stroke frequency data refer to 60 Hz operation.
2) Not suitable for 60 Hz operation.
3) Max. media temperature 40 °C for PVC dosing head, and 60 °C for PP and stainless steel dosing heads (80 °C for short periods).
Min. media temperature at 0 °C.
4) For 60 Hz operation, values are increased by a factor of 1.2.
5) The pipe size should be no smaller than DN 10, please refer to section 7.1.
<table>
<thead>
<tr>
<th>Control unit (MEMDOS DX)</th>
<th>Standard version</th>
<th>CSA version</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power supply</td>
<td>95 ... 264 V AC, 48 ... 63 Hz</td>
<td></td>
</tr>
<tr>
<td>Connection</td>
<td>1.8 m cable, 3-wire, 0.75 mm²</td>
<td>1.8 m cable, 3-wire, 0.75 mm²</td>
</tr>
<tr>
<td>Safety plug</td>
<td></td>
<td>UL/CSA plug</td>
</tr>
<tr>
<td>Power consumption (without motor)</td>
<td>10 W</td>
<td></td>
</tr>
<tr>
<td>ISO class</td>
<td>F</td>
<td></td>
</tr>
<tr>
<td>Protection class</td>
<td>IP 55*</td>
<td></td>
</tr>
<tr>
<td>Max. admissible ambient temperature</td>
<td>40 ℃</td>
<td></td>
</tr>
<tr>
<td>Digital display</td>
<td>3-digit display for stroke frequency and level status</td>
<td></td>
</tr>
<tr>
<td>LEDs for functional display</td>
<td></td>
<td></td>
</tr>
<tr>
<td>in operation (green)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>fault (red)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>external control (green)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Plastic film keypad</td>
<td>4 keys for programming and operation</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>0.8 kg</td>
<td></td>
</tr>
</tbody>
</table>

**Inputs**

| External switch-off                     | External pump switch-off with potential-free contact (normally closed, N.C.) provided by operating company |             |
| 3.5 mm jack socket (M12x1 plug optional) |                  |             |
| Level input                             | Connection of accessories (e.g. suction line with level switch) |             |
| 5 V DC voltage, pre-alarm and main-alarm, | Connection Contact: normally closed, N.C. |             |
| 3.5 mm jack socket (M12x1 plug optional) |                  |             |
| External control                        | Pulse input or analogue input |             |
| RCA socket (M12x1 plug optional)        | 3-pin socket |             |
| Pulse input                             | potential-free contact (normally closed, N.C.) provided by operating company |             |
| 5 V DC voltage                          |                  |             |
| Pulse length min. 30 ms                 |                  |             |
| Multiplication/division of pulses       | 1 / 2 / 4 / 8 / 16 / 32 / 64 |             |
| Analogue input                          | 0/4...20 mA signal ** |             |
| Working resistance: 150 Ohm             |                  |             |

**Outputs**

| Warning alarm relay                     | voltage-free changeover contact, max. 250 V AC, 2.5 A or max. 30 V DC, 2.5 A, | Cable connection |

* If connection ports are protected by caps, or standard connectors are inserted.

**1 If several dosing pumps are connected in series with 4... 20 mA control, an additional device (splitter) is necessary.
### 5.1 Electric motor data

<table>
<thead>
<tr>
<th>MEMDOS DX</th>
<th>4...50</th>
<th>75...156</th>
<th>160...380</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard motor, type</td>
<td>AF 63/4B-7R</td>
<td>EB20RW71G4</td>
<td>EB20RW71K4</td>
</tr>
<tr>
<td>Speed rpm</td>
<td>1360</td>
<td>1390</td>
<td>1650</td>
</tr>
<tr>
<td>Voltage V 1~</td>
<td>230</td>
<td>120</td>
<td>230</td>
</tr>
<tr>
<td>Nominal current A</td>
<td>0.7</td>
<td>1.15</td>
<td>2.2</td>
</tr>
<tr>
<td>Power output kW</td>
<td>0.05</td>
<td>0.12</td>
<td>0.25</td>
</tr>
<tr>
<td>Frequency Hz</td>
<td>50</td>
<td>60</td>
<td>50</td>
</tr>
<tr>
<td>Protection class</td>
<td>IP 55</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ISO class</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Overheating protection</td>
<td>integrated temperature switch</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MEMDOS E</th>
<th>4...50</th>
<th>75...156</th>
<th>160...380</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard motor, type</td>
<td>AF 63/4B-7R</td>
<td>AF 63/4C-7R</td>
<td>K21R7164</td>
</tr>
<tr>
<td>Speed rpm</td>
<td>1400</td>
<td>1430</td>
<td>1400</td>
</tr>
<tr>
<td>Voltage V 3~</td>
<td>230/400</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nominal current A</td>
<td>0.86/0.5</td>
<td>1.5/0.9</td>
<td>1.75/1.0</td>
</tr>
<tr>
<td>Power output kW</td>
<td>0.05</td>
<td>0.25</td>
<td>0.37</td>
</tr>
<tr>
<td>Frequency Hz</td>
<td>50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Protection class</td>
<td>IP 55</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ISO class</td>
<td>F</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PTC thermistor</td>
<td>optional</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Explosion-proof motors for MEMDOS E

<table>
<thead>
<tr>
<th>MEMDOS E</th>
<th>4...156</th>
<th>160...380</th>
<th>4...156</th>
<th>160...380</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>KPER63K4</td>
<td>KPER71G4</td>
<td>F63CTV/a4</td>
<td>F71CTV/b4</td>
</tr>
<tr>
<td>Explosion protection</td>
<td>increased safety EExellT3</td>
<td>EXdellCT4 pressure-resistant enclosure</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Speed rpm</td>
<td>1370</td>
<td>1410</td>
<td>1380</td>
<td></td>
</tr>
<tr>
<td>Voltage V 1~</td>
<td>230/400</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nominal current A</td>
<td>0.83/0.48</td>
<td>1.87/1.08</td>
<td>1.0/0.6</td>
<td>2/1.15</td>
</tr>
<tr>
<td>Power output kW</td>
<td>0.12</td>
<td>0.25</td>
<td>0.18</td>
<td>0.37</td>
</tr>
<tr>
<td>Frequency Hz</td>
<td>50</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Protection class</td>
<td>IP 55</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ISO class</td>
<td>F</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>PTC thermistor</td>
<td>optional</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
5.2 Technical data ATE servomotor MEMDOS E (optional)


<table>
<thead>
<tr>
<th>Servomotor</th>
<th>NK 1510</th>
<th>NK 1510-PMR-NK</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part No.</td>
<td>79466</td>
<td>79467</td>
</tr>
<tr>
<td>MEMDOS E</td>
<td>E4 ... 380</td>
<td></td>
</tr>
<tr>
<td>Voltage</td>
<td>230 V AC, 50/60 Hz</td>
<td>115 V AC, 50/60 Hz</td>
</tr>
<tr>
<td>Power consumption</td>
<td>7 VA</td>
<td></td>
</tr>
<tr>
<td>Regulation time</td>
<td>50 Hz</td>
<td>45 s</td>
</tr>
<tr>
<td>Regulation bevel</td>
<td>270° ⇔ 0...100%</td>
<td></td>
</tr>
<tr>
<td>Protection class</td>
<td>IP 65</td>
<td></td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>-15 ... +60 °C</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>2.5 kg</td>
<td></td>
</tr>
</tbody>
</table>

**Inputs**

| Control | 3-point step control | 0(4) ... 20 mA |
| Working resistance at 0/4...20 mA | - | 250 Ω |

**Outputs**

| Position feedback signal for remote display | 0...1000 Ohm, max. 2 W | 0(4) ... 20 mA |
|                                             | 0(2) ... 10 V |

See the enclosed operating instructions for the ATE servomotor for further technical data.
6. Performance curves

The performance curves refer to water at 20 °C (68 °F) and a suction lift of 0.5 m. The medium (density and viscosity) and temperature cause the delivery rate to change. Dosing pumps must therefore be gauged in litres for the application. At 60 Hz operation, values are increased by a factor of 1.2.
Dosing pump for 50 Hz operation only

Stroke length

Power output data apply to 50 and 60 Hz operation

Dosing pump for 50 Hz operation only

Operation & Maintenance Instructions  |  Performance curves
7. Installation

7.1 General information

Local rules and regulations must be taken into account when selecting a dosing pump for designing a system, and for installation and operation. This applies to the selection of the appropriate materials for the dosing pump, the handling of chemicals, and electrical installation.

Before installing the pump in areas with a potentially explosive atmosphere, the dosing pump must be checked to ensure that it meets the minimum requirements set by the applicable explosion protection regulations. For this purpose, the data on the dosing pump rating plate must be compared with the local requirements.

The technical specifications of the dosing pump (section 5) must also be taken into consideration, and the system designed accordingly (e.g. pressure loss for pipe dimensions i.e. nominal diameter and length).

**ATTENTION!**

For the MEMDOS E/DX 75 and 76, pipe dimension must be at least DN 10. The DN 6 pipe dimension is permissible only for short lines (up to 2 m) and low-viscosity media (<50 mPa s).

The designer and operating company are responsible for ensuring that the whole system, including the dosing pump, is constructed so that neither system parts nor buildings are damaged in the case of chemical leakage due to the failure of wear parts (e.g. diaphragm rupture) or burst hoses. If the chemical system represents a potential source of danger, the installation must be designed so that no unreasonable consequential damage occurs, even if the dosing pump fails. We therefore recommend installing leakage monitors and collecting pans.

The drain pipe of the dosing head must be visible so that a diaphragm rupture can be detected. Drainage should be able to flow freely downward through the drain pipe.

To increase dosing accuracy and ensure functional reliability, we recommend installing additional valves and accessories. These include back-pressure valves, pressure-relief valves, leakage monitors and low level indicators, as shown in the installation examples.

Always use appropriate tools when installing plastic connecting parts. To avoid damage, never apply excessive force.

**IMPORTANT!**

Plastic parts (especially PVC parts) can be tightened and loosened more easily by applying lubricant to the thread beforehand (e.g. silicone grease).

Threaded stainless steel parts (e.g. dosing head and valves) must be lubricated before being assembled (e.g. with PTFE spray), in order to prevent seizing.

**ATTENTION!**

Check the lubricant for compatibility with the chemical.

7.1.1 Installation of MEMDOS E with ATE servomotor

When delivered, the ATE servomotor is already connected to the dosing pump and adjusted. When installing, sufficient installation space of at least 150 mm must be provided in order to allow later maintenance.

The electrical connection of the ATE servomotor must be made according to local regulations and may only be carried out by qualified technical personnel. The wiring diagrams (section 7.5) show the two basic connection variants.

Cable type and cross-section must be chosen according to the motor data.

The cable passage through the housing must be made professionally. We recommend using gland connections with strain-relief clamp. The required protection class must be ensured by professional-standard installation of the electrical connections.
ATTENTION!
Note that the ATE servomotor can only be actuated when the main drive motor of the dosing pump is running. This means that the ATE servomotor must be locked electrically. Otherwise, the adjusting eccentric will suffer excessive wear, or be destroyed.

7.2 Installation location
The installation location of the dosing pump must be easily accessible by operating and service personnel.

ATTENTION!
Ambient temperatures above 40 °C are not permitted. Radiant heat from apparatus and heat exchangers must be shielded so that heat from the dosing pump can be dissipated sufficiently. Avoid exposure to direct sunlight. If the dosing pump is installed outside, provide a roof to protect it from the effects of weather.

Install the pump so that the suction and discharge valves are in vertical position. To ensure stability, the dosing pump must be screwed onto an appropriate surface. The system piping must not exert any force on the connections and valves of the dosing pump. To avoid dosing errors at the end of the process, the dosing pump must be locked electrically and hydraulically.

7.3 Drain pipe
ATTENTION!
Released gases can destroy the dosing pump gear.

Drainage or leakage from the separating chamber must be allowed to flow downward to the collecting pan. The drain pipe must never lead directly back to the medium through the tank cover, otherwise released gases may get into the pump gear. The drain pipe should only lead downward to a gas-free collecting tank, or downward to a collecting funnel, leaving a sufficient gap from the end of the pipe. Leakage can then be returned through the funnel and through the tank cover. This makes it easier to detect any leakages at the gap to the collecting funnel.

ATTENTION!
If a leakage monitor is installed in an area with a potentially explosive atmosphere, the electrical connection must be intrinsically safe. The drive motor must be electrically interlocked to prevent additional medium escaping if a leak occurs.

7.4 Electrical connection of the pump
The electrical connection of the dosing pump must be made according to the local rules and regulations and may only be carried out by qualified technical personnel. Cable type and cross-section of the supply lines must be chosen according to the motor data. The cable passage to the motor terminal box must be made professionally. We recommend using gland connections with strain-relief clamp. The required protection class must be ensured by professional-standard installation of the electrical connections.

For external switch-off of the dosing pump, see paragraph 8.2.

ATTENTION!
Dosing pumps with explosion-proof motors must be installed and commissioned by specialists qualified to work with equipment intended for use in potentially explosive atmospheres. The user is responsible for ensuring that explosion-proof motors are connected correctly. Both the motor and dosing pump must be grounded to prevent electrostatic discharges.

DANGER!
Fire hazard. Shock wave: parts may fly off and cause fatal injury. MEMDOS DX must never be used in areas with a potentially explosive atmosphere. The electrical connection of the dosing pump must be made according to the local rules and regulations and may only be carried out by qualified technical personnel.

NOTICE!
The dosing pump must be plugged into a grounded power outlet. The 230 V AC version of the MEMDOS DX is connected by a safety plug. The 115 V AC version is equipped with a UL/CSA plug.
**NOTICE!**
Signal cables must not be laid parallel to high-voltage current lines or mains cables. Lay supply and signal lines in separate channels. An angle of 90° is required at line crossings. If signal lines are longer than 2 m, shielded cables must be used.

**ATTENTION!**
To avoid premature wear of the gear, always ensure the correct rotation direction of the motor: counterclockwise (to the left), looking toward the fan wheel.

### 7.4.1 Drive motor connection

**IMPORTANT!**
Note the data on the motor rating plate

<table>
<thead>
<tr>
<th>Connection</th>
<th>MEMDOS</th>
<th>Phases</th>
<th>Motor supplier</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="" alt="Diagram" /></td>
<td>E 4...156, E 160...380</td>
<td>3–</td>
<td>All</td>
<td>Y-connection (Standard)</td>
</tr>
<tr>
<td><img src="" alt="Diagram" /></td>
<td>E 4...156, E 160...380</td>
<td>3–</td>
<td>All</td>
<td>Delta connection</td>
</tr>
</tbody>
</table>

MEMDOS E three-phase motors

<table>
<thead>
<tr>
<th>Connection</th>
<th>MEMDOS</th>
<th>Phases</th>
<th>Motor supplier</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="" alt="Diagram" /></td>
<td>E 4...156</td>
<td>1–</td>
<td>ATB</td>
<td></td>
</tr>
<tr>
<td><img src="" alt="Diagram" /></td>
<td>E 4...156</td>
<td>1–</td>
<td>EMG</td>
<td>230 V AC or 120 V AC (CSA)</td>
</tr>
</tbody>
</table>
### Connection

<table>
<thead>
<tr>
<th>MEMDOS</th>
<th>Phases</th>
<th>Motor supplier</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>E 160...380</td>
<td>1~</td>
<td>VEM</td>
<td></td>
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</tbody>
</table>

MEMDOS E alternating current motors

### Connection

<table>
<thead>
<tr>
<th>MEMDOS</th>
<th>Motor supplier</th>
</tr>
</thead>
<tbody>
<tr>
<td>DX 4...156</td>
<td>ATB</td>
</tr>
</tbody>
</table>

MEMDOS DX alternating current motor

### MEMDOS DX control unit

<table>
<thead>
<tr>
<th>MEMDOS DX control unit</th>
<th>Standard version</th>
<th>CSA version</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1 RUN</td>
<td>BR (brown)</td>
<td>BK (black)</td>
</tr>
<tr>
<td>L2 STOP</td>
<td>BK (black)</td>
<td>RD (red)</td>
</tr>
<tr>
<td>N</td>
<td>BU (blue) or GY (grey)</td>
<td>WH (white)</td>
</tr>
<tr>
<td>PE</td>
<td>GN/YE (green/yellow)</td>
<td>GN/YE (green/yellow)</td>
</tr>
</tbody>
</table>

Connection between MEMDOS DX control unit and motor
7.5 Wiring diagrams for ATE servo motor for stroke length adjustment

See the accompanying operating instructions for the ATE servomotor.
7.6 Level control
If a level control is connected, the jack plug has to be covered by a plastic sleeve in order to maintain the protection class. The required sleeve is part of the level control (also in combination with a suction line).

With the level control connected, the dosing pump stops if the chemical level in the supply tank is low, in order to prevent air bubbles from entering the suction line and the dosing head. The red LED is lit. As soon as the level contact closes again, the dosing pump restarts.

The level sensor must be designed as a max. N.O. contact.
MEMDOS is equipped with a 2-stage level control. When the first contact breaks (pre-alarm), the red LED begins to flash. The dosing pump continues to operate. The warning alarm relay is actuated. The dosing pump only stops when the second contact breaks (main alarm). The red LED is lit continuously.

The "level pre-alarm" function is not available if a 2-pin connector and one level switch are used.

NOTICE!
A dummy plug (part no. 29115) must be attached if a level switch is not connected. The dosing pump is delivered with a dummy plug already attached. If a level switch is to be connected, the dummy plug has to be removed before inserting the jack plug.

7.7 Back-pressure and safety valves
Back-pressure valves are used to optimise the dosing process. They are used:
- to increase the dosing accuracy in the presence of fluctuating back pressures.
- when the dosing lines are long, in order to prevent excess delivery, since the accelerated medium continues moving due to its own inertia even after the delivery stroke has ended.
- to prevent siphoning, if the supply pressure is higher than system pressure.

Pressure-relief and safety valves are used for overload protection of the dosing pump and the associated valves and lines. They prevent inadmissible pressure rises in the delivery side system of the dosing pump; for example, if shutoff valves close while the pump is running, or if the injection nozzle is clogged.

The PENTABLOC is a combination valve and performs the functions of a back-pressure valve and a safety valve, among others. It also integrates functions such as anti-siphoning, pressure relief and dosing control.

7.8 Injection nozzle installation
Injection nozzles are used to inject the metered medium into the main flow, while at the same time acting as non-return valve. The injection nozzle is usually mounted from the top into the main line. Mounting from below is recommended only for media that have a tendency to crystallise, in order to prevent air bubbles from being trapped in.

For media that tend to contaminate the injection nozzle, we recommend installing an injection nozzle that can be shut off and removed for maintenance purposes.

![Injection nozzle installation](image)

1 Injection nozzle mounted from above, 2 Injection nozzle mounted from below (for media that tend to crystallise)
7.9 Installation example

1. Dosing pump
2. Suction line
3. Electric agitator
4. Tank
5. Pressure-relief valve
6. Diaphragm shutoff valve
7. Injection nozzle
8. Pulsation damper
8. Operation

8.1. Stroke length adjustment

**ATTENTION!**
The stroke length should not be adjusted while the dosing pump is stopped!

Proceed as follows to adjust the stroke length:
1. Turn the mounting screw on the adjusting knob counterclockwise (to the left) to loosen it.
2. Set the stroke length to the required value according to the performance curves (section 6).
3. Retighten the mounting screw, without changing the stroke length setting.

8.2 MEMDOS DX operating elements

The operating panel has two green LEDs for operation and external control, one red LED for alarm, one 3-digit multifunctional display and four operator keys.

![Operating Panel Diagram]

- (1) "On" LED (Power)
- (2) "Extern" LED (ext. control)
- (3) "Alarm" LED
- (4) External switch-off connection
- (5) Level input connection
- (6) External control connection
- (7) "Mode" key (operating mode selection)
- (8) Selection keys (▲, ▼)
- (9) "I/O" key (ON/OFF switch)
- (10) Display
- (11) Power supply
- (12) Motor connection
- (13) Warning alarm relay connection

For connection assignments, see 8.8.

8.3 Switching on/off

The dosing pump is switched on/off using the I/O key. When disconnected, the display shows OFF. When the contact is opened for external switch-off, the dosing pump is also switched off. The "Extern" LED is also lit.

**ATTENTION!**
The dosing pump may be switched on/off remotely only by using the external switch-off - not by using the power supply.

8.4 Operating mode selection

The following operating modes can be set by simultaneously pressing the "Mode" and ▲ or ▼ keys:
- Manual control (internal operation)
- Pulse control (external cycle)
- Analogue control (control signal 0/4...20mA)

In the as-delivered state, the dosing pump is set to manual control.
# Manual control

The dosing pump delivers a constant flow of chemical per unit time, regardless of the process.

To set this operating mode, proceed as follows:

1. Press the "Mode" and ▲ or ▼ keys simultaneously until INT is displayed.
2. Release the "Mode" key. The current stroke frequency is displayed (strokes/min)
3. Use the ▲ and ▼ keys to change the stroke frequency.

# Pulse control

The dosing pump delivers a constant flow of chemical per input pulse. Up to 64 pulses are buffer-stored if the pulse rate exceeds the processing speed. To set the pulse multiplication/division, simultaneously press the "Mode" and ▲ or ▼ keys until one of the following values is displayed:

- for a ratio of 1:1, i.e. the dosing pump executes one dosing stroke after each pulse,
- 1.2 to 1.64 for pulse multiplication or
- 2.1 to 64.1 for pulse division

The "Extern" indicator is lit.

Settings for pulse multiplication and division: 1, 2, 4, 8, 16, 32 and 64.

## Example

<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.64</td>
<td>The dosing pump executes 64 dosing strokes after each pulse.</td>
</tr>
<tr>
<td>64.1</td>
<td>The dosing pump executes one dosing stroke after 64 pulses.</td>
</tr>
</tbody>
</table>

# Analogue control

The dosing pump doses proportionally to the input signal. To set the operating mode, press the "Mode" and ▲ or ▼ keys simultaneously until one of the following values is displayed:

- 0.20 for 0...20 mA signal or
- 4.20 for 4...20 mA signal

When the "Mode" key is released, the stroke frequency corresponding to the current is displayed. The "Extern" indicator is lit. If the current is greater than 20 mA (display: OVL) or less than 4 mA (display: E-I), the alarm indicator is lit, the warning alarm relay switches and the dosing pump stops. The stroke frequency of the dosing pump is proportional to the input signal.

## 8.5 Alarm

The dosing pump allows monitoring of the dosing process. An alarm is indicated visually on the display and transmitted by the warning alarm relay.

<table>
<thead>
<tr>
<th>Alarm LED</th>
<th>Pump</th>
<th>Display</th>
</tr>
</thead>
<tbody>
<tr>
<td>Level pre-alarm</td>
<td>flashes</td>
<td>Number of strokes</td>
</tr>
<tr>
<td>Level main alarm</td>
<td>switches, stops</td>
<td>E - L</td>
</tr>
</tbody>
</table>
Internal error

The dosing pump carries out a self-check, which switches off the pump if no stroke has been carried out two seconds after motor start-up (e.g. if back pressure is too high) or if the proximity switch (stroke sensor) does not respond (display E-2). The alarm is reset by pulling out the mains plug.

The functions of the LEDs and built-in warning alarm relay are shown in the following table:

<table>
<thead>
<tr>
<th>Condition</th>
<th>LED 1</th>
<th>LED 2</th>
<th>LED Alarm</th>
<th>Warning alarm relay</th>
<th>Display</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power supply absent</td>
<td>ON</td>
<td></td>
<td>closed</td>
<td></td>
<td>-</td>
</tr>
<tr>
<td>Dosing pump running</td>
<td></td>
<td></td>
<td>closed</td>
<td>R0 RW R1</td>
<td>Number of strokes</td>
</tr>
<tr>
<td>Dosing pump off (by ON/OFF switch)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>OFF</td>
</tr>
<tr>
<td>Dosing pump off (by external contact)</td>
<td></td>
<td></td>
<td>closed</td>
<td></td>
<td>OFF</td>
</tr>
<tr>
<td>Level pre-alarm</td>
<td></td>
<td>*)</td>
<td>flashes</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Level main alarm</td>
<td></td>
<td>*)</td>
<td></td>
<td></td>
<td>E - L</td>
</tr>
<tr>
<td>Dosing pump fault (proximity switch, stroke sensor)</td>
<td></td>
<td>*)</td>
<td></td>
<td></td>
<td>E - 2</td>
</tr>
<tr>
<td>Dosing pump fault (current &lt; 4 mA)</td>
<td></td>
<td></td>
<td>closed</td>
<td></td>
<td>E - I</td>
</tr>
</tbody>
</table>

*) LED 2 is lit in operating modes 1.1 - 1.64; 0...20 mA and 4...20 mA

8.6 Other settings

8.6.1 Max. number of strokes

Press and hold the "Mode" and "I/O" keys while applying the voltage, and set the maximum pump stroke frequency using keys ▼ and ▲. When the "Mode" key is released, normal operation starts.

8.6.2 Warning alarm relay connection

Relay not activated in case of fault or OFF: When voltage is applied, press and hold "Mode" and ▲ keys. Display: "RE0". Relay activated in case of fault or OFF: When voltage is applied, press and hold "Mode" and ▼ keys. Display: "RE1".

8.7 Factory setting

- The initial status of MEMDOS DX is "OFF".
- Depending on the technical specifications, the maximum stroke frequency is preset (see section 5).
- In case of a fault or "OFF", the warning alarm relay is not activated.

8.8 Connections and cable assignments

<table>
<thead>
<tr>
<th>MEMDOS DX control unit</th>
<th>Standard version</th>
<th>CSA version</th>
</tr>
</thead>
<tbody>
<tr>
<td>L1 RUN</td>
<td>Motor</td>
<td></td>
</tr>
<tr>
<td>L2 STOP</td>
<td></td>
<td></td>
</tr>
<tr>
<td>N</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L</td>
<td>Power supply</td>
<td></td>
</tr>
<tr>
<td>N</td>
<td>230 V AC, 50/60 Hz or 120 V AC, 50/60 Hz</td>
<td></td>
</tr>
<tr>
<td>PE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>R0 Break contact</td>
<td>Warning alarm relay (1.5 m cable)</td>
<td></td>
</tr>
<tr>
<td>Rw Changeover contact</td>
<td></td>
<td></td>
</tr>
<tr>
<td>R1 Make contact</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Connection</td>
<td>Connector</td>
<td>Housing</td>
</tr>
<tr>
<td>------------------</td>
<td>-------------------</td>
<td>------------------</td>
</tr>
<tr>
<td>4</td>
<td>External switch-off</td>
<td>Socket</td>
</tr>
<tr>
<td></td>
<td>3.5 mm jack plug</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>M12 x 1, A coded (optional)</td>
<td>Plug</td>
</tr>
<tr>
<td>5</td>
<td>Level input</td>
<td>Socket</td>
</tr>
<tr>
<td></td>
<td>3.5 mm jack plug</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>M12 x 1, A coded (optional)</td>
<td>Plug</td>
</tr>
<tr>
<td>6</td>
<td>External control</td>
<td>RCA</td>
</tr>
<tr>
<td></td>
<td>RCA</td>
<td>Socket</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>CSA version</td>
<td>Plug</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
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<td></td>
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<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**NOTICE!**
The protection class of the control unit is only ensured if the connection ports are protected by caps or the standard connectors are inserted.
9. Start-up

CAUTION!
The personal protective equipment specified by the applicable accident prevention regulations must be worn whenever working on the dosing pump/system.

[![Protective clothing](image1.png) ![Protective gloves](image2.png) ![Protective goggles](image3.png)]

Protective clothing  Protective gloves  Protective goggles

1. All the work described in "Installation" (section 7) must be carried out before starting the dosing pump. The safety instructions (section 1) must also be observed.
2. Fill the dosing pump with the oil supplied. For oil grade and quantity, see paragraph 11.1.
3. The MEMDOS E dosing pump is switched on by a control to be installed externally. The MEMDOS DX has its own control unit. Electrical connection and the control types are explained in section 8, MEMDOS DX operating controls.
4. The manual capacity adjustment should be set to maximum stroke for better priming. During the initial priming, there should be no back pressure. For this purpose, we recommend installing a relief valve on the discharge side of the dosing pump.
5. If a priming aid has been installed, this must be filled with chemical first. If the dosing pump does not prime, switch off the dosing pump, unscrew the discharge valve and fill the dosing head with fluid. If non-hazardous, the medium itself can be used; otherwise use a neutral medium that will not disturb the process. (In many cases, water can be used.)

WARNING!
Chemical may spray out. This may lead to chemical or other burns. Ensure that the discharge line is depressurised before disconnecting.
Then, mount the discharge valve again, switch on the dosing pump and start priming. (A priming aid is recommended. See installation examples.)

6. If there is a vent valve integrated in the dosing head or installed as a separate fitting, open it while the dosing pump is operating until fluid comes out. Then close it again. In the case of outgassing media, allow the fluid to flow off continuously (about 1 drop per 1 - 3 strokes). The escaping fluid flows through a hose back into the tank.
7. When correct operation has been established, set the desired delivery rate using the adjusting knob (see section 8.1) or the remote control adjustment. For an initial approximation, refer to the performance curves (section 5).

NOTICE!
Depending on the installation and the chemicals used, these values may differ and must be checked under operating conditions.

8. The manufacturer of the dosing equipment is not responsible for damage due to excessive or insufficient flow rates at the dosing pump or incorrect or faulty installation of peripheral fittings.

9.1 Start-up of MEMDOS E with ATE servomotor

Switch on the main drive motor of the dosing pump. An electrical interlocking system then allows ATE drive adjustment. To check the direction of rotation, send short control pulses to the ATE servomotor. If the direction of rotation is wrong, adjust its direction as described in the ATE servomotor operating instructions. To check the limit stop of the integrated limit switches, the ATE servomotor must be moved to the end position. The factory-set angle of rotation is 270°. If required, the maximum delivery rate can be changed by limiting the angle of rotation. To do this, the trigger cams of the limit switches are moved.
10. Shutdown

Before starting any maintenance or before long downtimes, drain the chemical from the dosing pump and rinse it thoroughly with a neutral medium.

**CAUTION!**

*Excess chemical must be disposed properly. Follow the applicable accident prevention regulations, and wear personal protective equipment.*

Protective clothing  Protective gloves  Protective goggles

**CAUTION!**

*The dosing pump must be disconnected from the power supply and secured to prevent it being restarted.*

**CAUTION!**

*Before disconnecting the discharge line from the pump discharge valve, release the pressure so that chemical does not spray out.*

To drain the dosing head, it is advisable to unscrew the discharge and suction valves.

10.1 Disposal of old equipment

If the equipment is being disposed of, it should be washed thoroughly. Residual chemicals should be disposed of properly. The equipment was manufactured in accordance with the ROHS guideline and the waste electrical equipment legislation. The manufacturer will take care of disposal if the equipment is returned free of charge. It should not be disposed of as domestic waste!

Device revision

This operation manual applies to following devices:

<table>
<thead>
<tr>
<th>Device</th>
<th>Revision</th>
</tr>
</thead>
<tbody>
<tr>
<td>MEMDOS E</td>
<td>8/2001</td>
</tr>
<tr>
<td>MEMDOS DX</td>
<td>8/2001</td>
</tr>
</tbody>
</table>

It contains all the technical information required for installation, start-up and maintenance. Should you have any questions or require further information regarding this operation manual, please contact the manufacturer or their official national representative.
11. Maintenance

These dosing pumps are produced to the highest quality standards, and have a long service life. Nevertheless, some of their parts are subject to wear due to operation (e.g. diaphragms, valve seats, valve balls). Regular visual inspections are therefore necessary in order to ensure a long operating life. Periodic maintenance will protect the dosing pump from operation interruptions. The manufacturer recommends maintenance once per year, provided the local regulations do not specify more frequent maintenance.

11.1 Lubrication

The MEMDOS E/DX diaphragm dosing pump requires little maintenance. The dosing pump gear is lubricated with gear oil of viscosity class ISO-VG460 according to DIN 51519 (corresponds to SAE 140 according to DIN 51512). The first filling, which is supplied with the product, is to be replaced after 5,000 operating hours or 1 year, whichever comes first. Further oil changes should be conducted after 10,000 operating hours or 2 years, whichever comes first. The filling capacity is about 0.25 l for gears of sizes up to MEMDOS E/DX 156 and about 0.7 l for gears of sizes up to MEMDOS E/DX 380. The actual quantity of gear oil required can be determined by checking the min./max. marks on the oil dipstick.

ATTENTION!
MEMDOS DX: To avoid damage to the approximation initiator, the dosing pump must be switched off before taking out the oil dipstick.

11.2 Maintenance of the bearings

The upper bearing of the pinion shaft is a sealed and permanently lubricated ball bearing. In the Size I MEMDOS E/DX (up to E/DX 150), this function is also performed by the drive side motor bearing. The other roller bearings in the gearing, and the plain bearings of the diaphragm rod, are lubricated by the gear oil. The oil also performs a heat dissipation function.

All bearings must be examined for wear after 10,000 hours of operation. The service life of the roller bearings depends on the applied loads.

11.3 Maintenance of the ATE servomotor (optional)

The ATE servomotor is given permanent lubrication at the factory. Nevertheless, regular inspections are recommended if the drive is operated in tough operating conditions, for example in high ambient temperatures or continuous operation.

11.4 Diaphragm replacement

CAUTION!
Chemical may spray out. This may lead to chemical or other burns. The dosing pump must always be depressurised and rinsed with water or a suitable medium before starting any work on the dosing pump.

1 Dosing head with discharge and suction valve
2 Diaphragm
3 Support plate (only E/DX 50,75,76)
4 Diaphragm rod
5 Diaphragm flange
6 Gear housing
The diaphragm can be replaced as follows:

1. The delivery rate of the dosing pump is set to zero while the motor is running. This moves the diaphragm to the front end position.
2. Switch off the pump.
3. The head is removed using an appropriate tool. (see Fig. 1)
4. Grasp the edge of the diaphragm and turn it to the left. On the E/DX 50, 75, 76, the support plate located behind the diaphragm is also removed.

**IMPORTANT!**
Before fitting a new diaphragm, the area around the diaphragm flange and support plate must be cleaned to remove any chemicals, otherwise these might corrode the back of the diaphragm. (see Fig. 2)

5. If present, the support plate is pushed onto the threaded sleeve with the curved side facing towards the diaphragm. (see Fig. 3)
6. The new diaphragm is turned clockwise until it is screwed securely into the diaphragm rod (grease the thread). This causes the flat side of the support plate (if present) to be pressed against the end of the diaphragm rod.
7. The dosing pump stroke is now set to maximum while the motor is running. Switch off the motor. The diaphragm is now seated in the groove of the diaphragm flange.
8. Fit the dosing head at the front. Tighten the screws alternately, e.g. top left – bottom right – top right – bottom left. (see Fig. 4). For the required tightening torque, see table 11.1.

**IMPORTANT!**
The diaphragm will not be sufficiently sealed if the tightening torque is too low. The dosing head may be damaged if the tightening torque is too high.

9. After connecting the dosing lines, the dosing pump is started as described in "Start-up" (section 9).
10. If the diaphragm becomes worn with unusual frequency, try to determine the cause. For the possible causes, please refer to "Troubleshooting" (section 14).
### Diaphragm Torque (+/- 10%)

<table>
<thead>
<tr>
<th>Ø</th>
<th>Torque (Nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>52</td>
<td>125 Ncm</td>
</tr>
<tr>
<td>64</td>
<td>2 Nm</td>
</tr>
<tr>
<td>90</td>
<td>6 Nm</td>
</tr>
<tr>
<td>120</td>
<td>6 Nm</td>
</tr>
<tr>
<td>150</td>
<td>10 Nm</td>
</tr>
</tbody>
</table>

Table 11.1: Required tightening torque for dosing head screws

### 11.5 Valves

The dosing pump valves must be cleaned regularly.

**NOTICE!**

*When screwing the valves back into the dosing head, note the tightening torque of 2 Nm ±20%.*

**CAUTION!**

*Chemical may spray out. This may lead to chemical or other burns. The dosing pump must always be depressurised and rinsed with water or a suitable medium before starting any work on the dosing pump.*

**NOTICE!**

*Dirty valves will affect the dosing accuracy.*

#### DN4 valves

DN4 valves are pre-assembled, and can be unscrewed from the dosing head as a single unit. To disassemble the valves, use a screwdriver with a 10 mm bit.

1. Valve body
2. Screw-in valve plug
Valves DN 4, MEMDOS E/DX 4..0.26

Double-ball valves

Discharge valve

Suction valve

Spring-loaded valves

Discharge valve

Suction valve

1 * O-ring
2 Valve body
3 * Flat gasket
4 Ball guide
5 * Valve ball
6 * Valve seat
7 * O-ring
8 Valve plug
9 * Gasket
10 * Pressure spring
* included in the spare parts set.
Valves DN 6, MEMDOS E/DX 50..0.76

Double-ball valves
Discharge valve
Suction valve

Spring-loaded valves
Discharge valve
Suction valve

1 * Flat gasket
2 Valve body
3 * Flat gasket
4 Ball guide
5 * Valve ball
6 * Valve seat
7 * Flat gasket
8 * Pressure spring

* included in the spare parts set.
Valves DN 10, MEMDOS E/DX 160...380

Double-ball valves

Discharge valve

Suction valve

Spring-loaded valves

Discharge valve

Suction valve

1. * Flat gasket
2. * Flat gasket
3. Valve body
4. Ball guide
5. * Valve ball
6. * Valve seat
7. * Flat gasket
8. * Flat gasket
9. * Pressure spring

* included in the spare parts set.
12. Explosion-proof dosing pumps (ATEX)

12.1 General

The explosion-proof version of the MEMDOS E dosing pump is an electric motor-driven, explosion-proof diaphragm dosing pump of equipment category 2, group II.

In combination with an explosion-proof motor (Ex II 2 G E Ex e II T3 or Ex II 2 G E Ex d/de IIB/IIC T4) it is used for dosing fluids Zone 1 hazardous areas. The dosing pump carries the Ex mark “Ex II 2 G c k T4 03 ATEX D085”.

**ATTENTION!**

*The dosing pump is not intended for dosing gaseous media or solids.*

**DANGER!**

*Fire hazard. Shock wave: parts may fly off and cause fatal injury. MEMDOS DX must never be used in areas with a potentially explosive atmosphere.*

12.2 Special conditions

The minimum requirements for the zone classification must be ensured if using the dosing pump in areas with a potentially explosive atmosphere. The dosing pump itself and the motor must meet the minimum requirements.

12.3 Dosing of flammable media

If dosing flammable fluids, all metal parts in the suction and discharge pipes must be grounded to prevent electrostatic discharge.

Stainless steel is recommended for the dosing head.

Dosing pumps with diaphragms more than 90 mm in diameter are equipped with special conductive diaphragms to prevent static charging. When obtaining replacement parts, order original diaphragms only.
### 13. Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible cause</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dosing pump not delivering or output too low</td>
<td>Valves leaking or blocked</td>
<td>Clean the valves and vent the dosing pump. See also &quot;Start-up&quot;. Tighten the screw connections.</td>
</tr>
<tr>
<td></td>
<td>Valves incorrectly installed</td>
<td>Reassemble the valves. Ensure that the valve balls are located above the valve seats.</td>
</tr>
<tr>
<td></td>
<td>Suction valve or suction line leaking or blocked</td>
<td>Clean or seal the suction line.</td>
</tr>
<tr>
<td></td>
<td>Suction lift too high</td>
<td>- Set the dosing pump at the inlet. - Install the pulsation damper on the suction side. - Install a priming aid.</td>
</tr>
<tr>
<td></td>
<td>Viscosity too high</td>
<td>- Install spring-loaded valves. - Increase the pipe diameter. - Use the special dosing head. &gt;&gt; Contact manufacturer</td>
</tr>
<tr>
<td>No stroke movement</td>
<td>Dosing pump set to zero stroke</td>
<td>Set the stroke length adjusting knob correctly.</td>
</tr>
<tr>
<td></td>
<td>Diaphragm return spring broken</td>
<td>Replace the spring.</td>
</tr>
<tr>
<td></td>
<td>Power supply interrupted</td>
<td>Switch on power supply.</td>
</tr>
<tr>
<td>Dosing pump delivery rate too high</td>
<td>Suction side pressure too high (pump siphoning)</td>
<td>Install a back-pressure valve on the discharge line.</td>
</tr>
<tr>
<td>Diaphragm cracks frequently</td>
<td>Diaphragm not screwed up to the end stop on the diaphragm rod</td>
<td>Screw a new diaphragm up to the end stop. On E/DX 50...76, the support plate must be clamped firmly between diaphragm and diaphragm rod.</td>
</tr>
<tr>
<td></td>
<td>System back pressure too high (measured at discharge connection of dosing pump)</td>
<td>Inspect the system. Clean blocked injection nozzle. Install pulsation dampers to reduce pressure spikes if pipes are too long. Check that safety valves are working (see installation example).</td>
</tr>
<tr>
<td></td>
<td>Media sediment in dosing head</td>
<td>Clean the dosing head.</td>
</tr>
<tr>
<td>Dosing pump very noisy</td>
<td>Roller bearing defective</td>
<td>Replace the roller bearing.</td>
</tr>
<tr>
<td></td>
<td>No oil in the gearing, or too little</td>
<td>Top up the oil as described in &quot;Maintenance&quot;.</td>
</tr>
<tr>
<td>Motor hums and does not start.</td>
<td>Wrongly connected</td>
<td>Check electrical wiring.</td>
</tr>
<tr>
<td></td>
<td>Capacitor defective, wrong size or connected incorrectly</td>
<td>Connect the capacitor correctly or replace.</td>
</tr>
<tr>
<td></td>
<td>Pressure too high</td>
<td>Check the process.</td>
</tr>
<tr>
<td>Alarm states indicated by red LEDs on the display</td>
<td>Level pre-alarm</td>
<td>Check the functions as described in section 8 (MEMDOS DX operation).</td>
</tr>
<tr>
<td></td>
<td>Level main alarm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Internal error</td>
<td></td>
</tr>
<tr>
<td>Pump switches off by itself.</td>
<td>Pump inadvertently disconnected from power supply.</td>
<td>Use only an external switch-off to switch the pump on/off. See paragraph 7.4 and 8.2</td>
</tr>
</tbody>
</table>

If the problem cannot be solved with the above remedies, please return the dosing pump to the factory or contact our After-Sales Service for further assistance. Repairs will be carried out immediately.
14. Spare parts

Use the manufacturer’s original spare parts. Wear parts are available for the MEMDOS E/DX in spare parts sets.

### MEMDOS Size 1

<table>
<thead>
<tr>
<th>Spare parts</th>
<th>Description</th>
<th>E/DX 4...26</th>
<th>E/DX 50...76</th>
</tr>
</thead>
<tbody>
<tr>
<td>⑧</td>
<td>Dosing head with screws</td>
<td>PVC</td>
<td>34882</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PP</td>
<td>35143</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PVDF</td>
<td>34898</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Stainless steel</td>
<td>34899</td>
</tr>
<tr>
<td></td>
<td></td>
<td>other materials</td>
<td>on request</td>
</tr>
<tr>
<td>⑨</td>
<td>Diaphragm</td>
<td>PTFE coated</td>
<td>81464</td>
</tr>
<tr>
<td>⑩</td>
<td>Support plate</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>⑪</td>
<td>Control unit (MEMDOS DX)</td>
<td>EU version</td>
<td>34897</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CSA version</td>
<td>35187</td>
</tr>
</tbody>
</table>

### MEMDOS Size 2

<table>
<thead>
<tr>
<th>Spare parts</th>
<th>Description</th>
<th>E/DX 110...156</th>
<th>E/DX 160...260</th>
<th>E/DX 300...380</th>
</tr>
</thead>
<tbody>
<tr>
<td>⑧</td>
<td>Dosing head with screws</td>
<td>PP</td>
<td>34979</td>
<td>23722</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Stainless steel</td>
<td>32890</td>
<td>23728</td>
</tr>
<tr>
<td></td>
<td></td>
<td>other materials</td>
<td>on request</td>
<td></td>
</tr>
<tr>
<td>⑨</td>
<td>Diaphragm</td>
<td>PTFE coated</td>
<td>81466</td>
<td>81467</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Conductive PTFE for ATEX version</td>
<td>81796</td>
<td>81793</td>
</tr>
<tr>
<td>⑪</td>
<td>Control unit (MEMDOS DX)</td>
<td>EU version</td>
<td>34897</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>CSA version</td>
<td>35187</td>
<td></td>
</tr>
</tbody>
</table>
**Spare parts sets MEMDOS E/DX 4...26**

**Spare parts sets for valves**

<table>
<thead>
<tr>
<th>Consisting of:</th>
<th>Material</th>
<th>Double-ball valve</th>
<th>Spring-loaded valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Flat gaskets</td>
<td>PVC / Glass / FPM</td>
<td>29750</td>
<td>37336</td>
</tr>
<tr>
<td>2 Valve balls</td>
<td>PVC / Glass / EPDM</td>
<td>33698</td>
<td>37337</td>
</tr>
<tr>
<td>3 * Springs</td>
<td>PP / Glass / FPM</td>
<td>27750</td>
<td>37336</td>
</tr>
<tr>
<td>4 Valve seats</td>
<td>PP / Glass / EPDM</td>
<td>33698</td>
<td>37337</td>
</tr>
<tr>
<td>5 O-rings</td>
<td>PVDF / PTFE / PTFE</td>
<td>35572</td>
<td>37341</td>
</tr>
<tr>
<td>9 Diaphragm</td>
<td>PVDF / PTFE / FPM</td>
<td>33856</td>
<td>37338</td>
</tr>
<tr>
<td>11 * spring-loaded valve only</td>
<td>Stainless steel / PTFE</td>
<td>29751</td>
<td>37339</td>
</tr>
</tbody>
</table>

**Complete valves for MEMDOS E/DX 4...26**

<table>
<thead>
<tr>
<th>Material</th>
<th>7 Double-ball valve</th>
<th>6 Spring-loaded valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>PVC / Glass / FPM</td>
<td>20890</td>
<td>20891</td>
</tr>
<tr>
<td></td>
<td>33497</td>
<td>33498</td>
</tr>
<tr>
<td>PVC / Glass / EPDM</td>
<td>35605</td>
<td>35606</td>
</tr>
<tr>
<td></td>
<td>34647</td>
<td>34648</td>
</tr>
<tr>
<td>PP / Glass / FPM</td>
<td>28111</td>
<td>28112</td>
</tr>
<tr>
<td></td>
<td>33703</td>
<td>33704</td>
</tr>
<tr>
<td>PVDF / PTFE / PTFE</td>
<td>24029</td>
<td>24030</td>
</tr>
<tr>
<td></td>
<td>25089</td>
<td>25090</td>
</tr>
</tbody>
</table>
Spare parts sets MEMDOS E/DX 50..0.76

Consisting of:
1. Flat gaskets
2. Valve balls
3. Springs
4. Valve seats
5. Diaphragm

* spring-loaded valve only

<table>
<thead>
<tr>
<th>Material</th>
<th>Double-ball valve</th>
<th>Spring-loaded valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>PVC / Glass / FPM</td>
<td>28275</td>
<td>27815</td>
</tr>
<tr>
<td>PVC / Glass / CSM</td>
<td>28274</td>
<td>27814</td>
</tr>
<tr>
<td>PP / Glass / FPM</td>
<td>35567</td>
<td>37496</td>
</tr>
<tr>
<td>PP / Glass / CSM</td>
<td>35346</td>
<td>37497</td>
</tr>
<tr>
<td>Stainless steel / AF</td>
<td>27808</td>
<td>27820</td>
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Complete valves for MEMDOS E/DX 50...76

<table>
<thead>
<tr>
<th>Material</th>
<th>Spring-loaded valve</th>
<th>Double-ball valve</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Suction valve</td>
<td>Discharge valve</td>
</tr>
<tr>
<td>PVC / Glass / FPM</td>
<td>25162</td>
<td>27517</td>
</tr>
<tr>
<td>PVC / Glass / CSM</td>
<td>25161</td>
<td>27516</td>
</tr>
<tr>
<td>PP / Glass / FPM</td>
<td>35260</td>
<td>35261</td>
</tr>
<tr>
<td>PP / Glass / CSM</td>
<td>34810</td>
<td>34811</td>
</tr>
<tr>
<td>Stainless steel / AF</td>
<td>28775</td>
<td>28776</td>
</tr>
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</table>
Spare parts sets MEMDOS E/DX 110...156

Consisting of:
1. Flat gaskets
2. Valve balls
3. * Springs
4. Valve seats
5. Diaphragm
6. * spring-loaded valve only

<table>
<thead>
<tr>
<th>Material</th>
<th>Double-ball valve</th>
<th>Spring-loaded valve</th>
</tr>
</thead>
<tbody>
<tr>
<td>PP/ Glass / FPM</td>
<td>28301</td>
<td>27817</td>
</tr>
<tr>
<td>PP/ Glass / CSM</td>
<td>28300</td>
<td>28304</td>
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<tr>
<td>Stainless steel / AF</td>
<td>28302</td>
<td>28306</td>
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Complete valves for MEMDOS E/DX 110...156

<table>
<thead>
<tr>
<th>Material</th>
<th>6 Double-ball valve</th>
<th>5 Spring-loaded valve</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Suction valve</td>
<td>Discharge valve</td>
</tr>
<tr>
<td>PP/ Glass / FPM</td>
<td>26842</td>
<td>27357</td>
</tr>
<tr>
<td>PP/ Glass / CSM</td>
<td>26841</td>
<td>27356</td>
</tr>
<tr>
<td>Stainless steel / AF</td>
<td>29694</td>
<td>29659</td>
</tr>
</tbody>
</table>
Spare parts sets MEMDOS E/DX 160...260 / E/DX 300...380

Consisting of:
1. Flat gaskets
2. Valve balls
3. * Springs
4. Valve seats
5. Diaphragm
   * spring-loaded valve only

<table>
<thead>
<tr>
<th>Material</th>
<th>Double-ball valve</th>
<th>Spring-loaded valve</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>E/DX 160...260</td>
<td>E/DX 300...380</td>
</tr>
<tr>
<td>PP/ Glass / FPM</td>
<td>28309</td>
<td>28317</td>
</tr>
<tr>
<td>PP/ Glass / CSM</td>
<td>28308</td>
<td>28316</td>
</tr>
<tr>
<td>Stainless steel / AF</td>
<td>28310</td>
<td>28318</td>
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</table>

Complete valves for MEMDOS E/DX 160...260 / E/DX 300...380

<table>
<thead>
<tr>
<th>Material</th>
<th>Double-ball valve</th>
<th>Spring-loaded valve</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Suction valve</td>
<td>Discharge valve</td>
</tr>
<tr>
<td></td>
<td>Suction valve</td>
<td>Discharge valve</td>
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<tr>
<td>PP/ Glass / FPM</td>
<td>26842</td>
<td>27357</td>
</tr>
<tr>
<td>PP/ Glass / CSM</td>
<td>26841</td>
<td>27356</td>
</tr>
<tr>
<td>Stainless steel / AF</td>
<td>29694</td>
<td>29659</td>
</tr>
</tbody>
</table>
15. External vent (optional)

Functional description of vent motors
The fan cowl and fan blade of the drive motor are removed and replaced by the extended fan cowl with integrated fan. The fan has a direct mains connection, and therefore delivers the maximum quantity of cool air to protect the motor against overheating at all speeds. Separate fans can be operated over a wide voltage range, according to the technical data below. They can be connected to three-phase or alternating current power supply, if connected according to the instructions. For single-phase operation, an operating capacitor is included in the terminal box (see electrical wiring diagram). The fan motors work according to the direction of rotation. The air flow must be directed towards the motor.

Special versions available
- Extended fan cowl (for operation with tachogenerator or motor brake)
- Different mounting bracket
- Different fan cowl diameter

<table>
<thead>
<tr>
<th>Technical Data</th>
<th>63</th>
<th>71</th>
<th>80</th>
<th>90</th>
<th>100</th>
<th>112</th>
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</thead>
<tbody>
<tr>
<td>Motor size 63</td>
<td>47</td>
<td>60</td>
<td>88</td>
<td>169</td>
<td>208</td>
<td>295</td>
</tr>
<tr>
<td>Motor size 71</td>
<td>47</td>
<td>60</td>
<td>88</td>
<td>169</td>
<td>208</td>
<td>295</td>
</tr>
<tr>
<td>Motor size 80</td>
<td>47</td>
<td>60</td>
<td>88</td>
<td>169</td>
<td>208</td>
<td>295</td>
</tr>
<tr>
<td>Motor size 90</td>
<td>47</td>
<td>60</td>
<td>88</td>
<td>169</td>
<td>208</td>
<td>295</td>
</tr>
<tr>
<td>Motor size 100</td>
<td>47</td>
<td>60</td>
<td>88</td>
<td>169</td>
<td>208</td>
<td>295</td>
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<td>Motor size 112</td>
<td>47</td>
<td>60</td>
<td>88</td>
<td>169</td>
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<td>295</td>
</tr>
<tr>
<td>Power consumption W</td>
<td>27</td>
<td>30</td>
<td>28,5</td>
<td>86</td>
<td>86</td>
<td>84,5</td>
</tr>
<tr>
<td>Speed at 50 Hz (rpm)</td>
<td>2910</td>
<td>2870</td>
<td>2790</td>
<td>2880</td>
<td>2830</td>
<td>2770</td>
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<tr>
<td>Sound pressure level dB(A)</td>
<td>47</td>
<td>51</td>
<td>55</td>
<td>58</td>
<td>59</td>
<td>61</td>
</tr>
<tr>
<td>Protection class</td>
<td>IP 66</td>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Dimensions (mm)</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Height</td>
<td>185</td>
<td>190</td>
<td>195</td>
<td>205</td>
<td>210</td>
<td>215</td>
</tr>
<tr>
<td>Diameter</td>
<td>126</td>
<td>143</td>
<td>160</td>
<td>176</td>
<td>196</td>
<td>220</td>
</tr>
<tr>
<td>Nominal motor current (A)</td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>3~, 200...290 V, Delta</td>
<td>0.092</td>
<td>0.095</td>
<td>0.090</td>
<td>0.28</td>
<td>0.27</td>
<td>0.27</td>
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<tr>
<td>3~, 340...500 V, Y</td>
<td>0.06</td>
<td>0.06</td>
<td>0.05</td>
<td>0.06</td>
<td>0.06</td>
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</tr>
<tr>
<td>1~, 230 V</td>
<td>0.075</td>
<td>0.081</td>
<td>0.090</td>
<td>0.19</td>
<td>0.21</td>
<td>0.23</td>
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<tr>
<td>Part No.</td>
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<tr>
<td>Motor supplier ATB</td>
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<td>47000201</td>
<td>47000202</td>
<td>47000203</td>
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<tr>
<td>Motor supplier VEM</td>
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<td>47000100</td>
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</table>

Electrical wiring diagram

- 3~ - Y-connection
- 3~ - Delta connection
- 1~ - Steinmetz connection
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Declaration of no objection

When sending for repair, please copy, fill out and send along with each device.

Declaration of no objection - Form

(please fill out one form for each device and attach it to the outside of the device)

We are returning the following device for repair:
Device and device type: .................................................................
Part No.: ...........................................................................................
Order No.: ...........................................................................................
Date of delivery: ...............................................................................
Reason for repair: .............................................................................

Medium conveyed:
Description: ....................................................................................
Properties: .........................................................................................
Irritant: Yes/No*)
Corrosive: Yes/No*)
*) Please delete as appropriate.

We hereby certify that the product has been cleaned thoroughly on the inside and outside before shipment, that it is free from hazardous chemical, biological, or radioactive materials and that the oil has been drained. *)

If the manufacturer finds it necessary to carry out further cleaning work, we will accept the related costs.

We confirm that the above statements are correct and complete and that the device is being shipped according to the legal requirements.

Company: ...........................................................................................
Address: ..............................................................................................
.............................................................................................................
.............................................................................................................
Phone: .................................................................................................
Fax: ........................................................................................................
E-mail: .................................................................................................
Customer No.: ..................................................................................
Contact person: ..................................................................................

Date, signature, stamp: ........................................................................
Warranty claim

Please copy and enclose with the unit.
If the equipment fails during the warranty period, please clean it and return, accompanied by the completed warranty claim form.

Sender

Company:................................................................. Phone:................................. Date:.................................
Address:........................................................................................................................................................................
Contact person: ................................................................................................................................................................
Manufacturer order no.:........................................ Date of delivery:.................................................................
Device type:............................................................ Serial number:.................................................................
Nominal delivery capacity / nominal pressure:.................................................................

Description of fault:...........................................................................................................................................................
......................................................................................................................................................................................
Type of fault:
1. Mechanical fault
   Premature wear
   Wear parts
   Breakage / other damage
   Corrosion
   Damage in transit
2. Electrical fault
   Connections, connectors or cables loose
   Operating controls (e.g. switches / push-buttons)
   Electronics
3. Leaks
   Connections
   Dosing head
4. No or inadequate function
   Diaphragm defective
   Other

Operating conditions of the equipment

Location / description of installation: ................................................................................................................................
Accessories used if any:..................................................................................................................................................
......................................................................................................................................................................................
......................................................................................................................................................................................
Start-up (date):...............................................................................................................................................................
Running time (approx. operating hours): ................................................................................................................................

Please indicate the specific features of the installation and enclose a simple sketch showing materials, diameters, lengths and heights.
EU-Konformitätserklärung


(EN) EU Certificate of Conformity

The undersigned Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, hereby certifies that, when leaving our factory, the units indicated below are in accordance with the harmonised EU guidelines, EU standards of safety and product specific standards. This certificate becomes void if the units are modified without our approval.

(FR) Certificat de conformité aux directives européennes

Le constructeur, soussigné: Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, déclare qu’à la sortie de ses usines le matériel neuf désigné ci-dessous était conforme aux prescriptions des directives européennes énoncées ci-après et conforme aux règles de sécurité et autres règles qui lui sont applicables dans le cadre de l’Union européenne. Toute modification portée sur ce produit sans l’accord express de Jesco supprime la validité de ce certificat.

(ES) Declaración de conformidad de la UE

El que subscribe Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, declara que la presente mercancía, objeto de la presente declaración, cumple con todas las normas de la UE, en lo que a normas técnicas, de homologación y de seguridad se refiere. En caso de realizar cualquier modificación en la presente mercancía sin nuestra previa autorización, esta declaración pierde su validez.

(NL) EU-overeenstemmingsverklaring

Ondergetekende Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, bevestigt, dat het volgende genoemde apparaat in de door ons in de handel gebrachte uitvoering voldoet aan de eis van, en in overeenstemming is met de EU-richtlijnen, de EU-veiligheidsstandaard en de voor het product specifieke standaard. Bij een niet met ons afgestemde verandering aan het apparaat verliest deze verklaring haar geldigheid.

(HU) EG (EK)– Egyezőségi nyilatkozat

A Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark ezúton kijelenti, hogy a szóban forgó termék annak tervezése és szerkezeti módja, valamint forgalomba hozott kivitele alapján a vonatkozó alapvető biztonság technikai és egészségügyi követelményeknek és az alábbi felsorolt EG –irányelveknek minden szempontból megfelel. A terméken engedélyünk nélkül végrehajtott módosítások következtében jelen nyilatkozat érvényét veszti.

(PT) Certificado de conformidade da UE

Os abaixo mencionados Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, por este meio certificam que ao sair da fábrica o aparelho abaixo mencionado está de acordo com as directizes harmonizadas da UE, padrões de segurança e de produtos específicos. Este certificado ficará nulo se a unidade for modificada sem a nossa aprovação.

Bezeichnung des Gerätes: Membran-Dosierpumpe
Description of the unit: Diaphragm Metering Pump
Désignation du matériel: Pompes doseuses à membrane mécanique
Descripción de la mercancía: Bombas dosificadoras de membrana
Omschrijving van het apparaat: Membraandoseerpomp
A termék megnevezése: Membrán adagolószivattyúk
Designação do aparelho: Membran-Dosierpumpe

Typ / Type / Tipo / Típusjelölés: EU-Richtlinie / EU directives /
Harmonisierte Normen / harmonized
EU-Richtlinien / Vonatkozó EG-irányelvek / Estándares acordemente / Toegepaste normeringen / Hatályos normák / Normas harmonizadas

MINIDOS A
MIDIDOS E
MEMDOS E
MEMDOS M
MEMDOS ML
MEMDOS MR
MEMDOS GMR
MEMDOS TM

2006/95/EG
2006/42/EG
EN ISO 12100-1 : 2003
EN ISO 12100-2 : 2003
EN 809 : 1998

EU-richtlijnen / Directives europiéennes / Normativa UE /

EN ISO 12100-1 : 2003
EN ISO 12100-2 : 2003
EN 809 : 1998
EU-Conformitätserklärung

(EN) EU Certificate of Conformity
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(ES) Declaración de conformidad de la UE
El que subscribe Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, declara que la presente mercancía, objeto de la presente declaración, cumple con todas las normas de la UE, en lo que a normas técnicas, de homologación y de seguridad se refiere, En caso de realizar cualquier modificación en la presente mercancía sin nuestra previa autorización, esta declaración pierde su validez.

(NL) EU-overeenstemmingsverklaring
Ondergetekende Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, bevestigt, dat het volgende genoemde apparaat in de door ons in de handel gebrachte uitvoering voldoet aan de eis van, en in overeenstemming is met de EU-richtlijnen, de EU-veiligheidsstandaard en de voor het product specifieke standaard. Bij een niet met ons afgestemde verandering aan het apparaat verliest deze verklaring haar geldigheid.

(HU) EG (EK)– Egyezőségi nyilatkozat
A Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark ezúton kijelenti, hogy a szóban forgó termék annak tervezése és szerkezeti módja, valamint forgalomba hozott kivitele alapján a vonatkozó alapvető biztonság technikai és egészségügyi követelményeknek és az alábbi felsorolt EG –irányelveknek minden szempontból megfelel. A terméken engedélyünk nélkül végrehajtott módosítások következtében jelen nyilatkozat érvényét veszít.

(PT) Certificado de conformidade da UE
Os abaixo mencionados Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, por este meio certificam que ao sair da fábrica o aparelho abaixo mencionado está de acordo com as directrizes harmonizadas da UE, padrões de segurança e de produtos específicos. Este certificado ficará nulo se a unidade for modificada sem a nossa aprovação.

Bezeichnung des Gerätes: Membran-Dosierpumpe DX
Description of the unit: Diaphragm Metering Pump DX
Désignation du matériel: Pompes doseuses à membrane mécanique DX
Descripción de la mercancía: Bombas dosificadoras de membrana DX
Omschrijving van het apparaat: Membraan-doseer pomp DX
Descrição do aparelho: Membrân - adagolószivattyú DX

Typ / Type / Tipo / Típusjelölés: MEMDOS DX

EU-Richtlinie / EU directives/
Directives européennes / Normativa UE / EU-richtlijnen / Vonatkozó EG-irányelvek / Directrices da UE
2006/95/EG EN ISO 12100-1 : 2003

Harmonisierte Normen / harmonized standards / Normes harmonisées / Estándares acordeumente / Toegepaste normeringen / Hatályos normák / Normas harmonizadas
EN 50081-1 : 01.92
EN 50081-2 : 08.93
EN 50082-1 : 01.92
EN 50082-2 : 03.95
EU-Konformitätserklärung

(EN) EU Certificate of Conformity
The undersigned Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, hereby certifies that, when leaving our factory, the units indicated below are in accordance with the harmonised EU guidelines, EU standards of safety and product specific standards. This certificate becomes void if the units are modified without our approval.

(FR) Certificat de conformité aux directives européennes
Le constructeur, soussigné: Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, declare qu’à la sortie de ses usines le matériel neuf désigné ci-dessous était conforme aux prescriptions des directives européennes énoncées ci-après et conforme aux règles de sécurité et autres régles qui lui sont applicables dans le cadre de l’Union européenne. Toute modification portée sur ce produit sans l’accord express de Jesco supprime la validité de ce certificat.

(ES) Declaración de conformidad de la UE
El que subscribe Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, declara que la presente mercancía, objeto de la presente declaración, cumple con todas las normas de la UE, en lo que a normas técnicas, de homologación y de seguridad se refiere. En caso de realizar cualquier modificación en la presente mercancía sin nuestra previa autorización, esta declaración pierde su validez.

(NL) EU-overeenstemmingsverklaring
Ondergetekende Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, bevestigt, dat het volgende genoemde apparaat in de door ons in de handel gebrachte uitvoering voldoet aan de eis van, en in overeenstemming is met de EU-richtlijnen, de EU-veiligheidsstandaard en de voor het product specifieke standaard. Bij een niet met ons afgestemde verandering aan het apparaat verliest deze verklaring haar geldigheid.

(HU) EG (EK)– Egyezőségi nyilatkozat

(PT) Certificado de conformidade da UE
Os abaixo mencionados Lutz-Jesco GmbH, Am Bostelberge 19, 30900 Wedemark, por este meio certificam que ao sair da fábrica o aparelho abaixo mencionado está de acordo com as directrizes harmonizadas da UE, padrões de segurança e de produtos específicos. Este certificado ficará nulo se a unidade for modificada sem a nossa aprovação.

Bezeichnung des Gerätes: Explosionsgeschützte Membran-Dosierpumpe
Description of the unit: Explosion proofed Diaphragm Metering Pump
Désignation du matériel: Bombes doseuses à membrane mécanique Zone Exx
Descripción de la mercancía: Bombas dosificadoras de membrana antideflagrante
Omschrijving van het apparaat: Explosieveillege Membraan dosererpomp EX
A termék megnevezése: Membrán - adagolószivattyúk robbanásbiztos kivitelben EX
Designação do aparelho: Membran - adagolószivattyúk robbanásbiztos kivitelben EX

Typ / Type / Tipo / Típusjelölés:
MEMDOS MR-Ex
MEMDOS E-Ex

EU-Richtlinie / EU directives /
Direktives europäen / Normativa UE /
EU-richtlijnen / Vonatkozó EG-irányelvek /
Directrices da UE
2006/95/EG
2006/42/EG
94/9/EG

Harmonisierte Normen / harmonized
standards / Normes harmonisées /
Estándares acordemente / Toegepaste normeringen /
Hatályos normák / Normas harmonizadas
EN ISO 12100-1 : 2003
EN ISO 12100-2 : 2003
EN 809 : 1998
EN 13463-1 : 2001

ATEX-Registrier-Nr. : Memdos E: Ex II 2 G c k T4 03 ATEX D085, Memdos MR: Ex II 2 G c k T4 03 ATEX D086
ATEX-Registration No. : Memdos E: Ex II 2 G c k T4 03 ATEX D085, Memdos MR: Ex II 2 G c k T4 03 ATEX D086

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